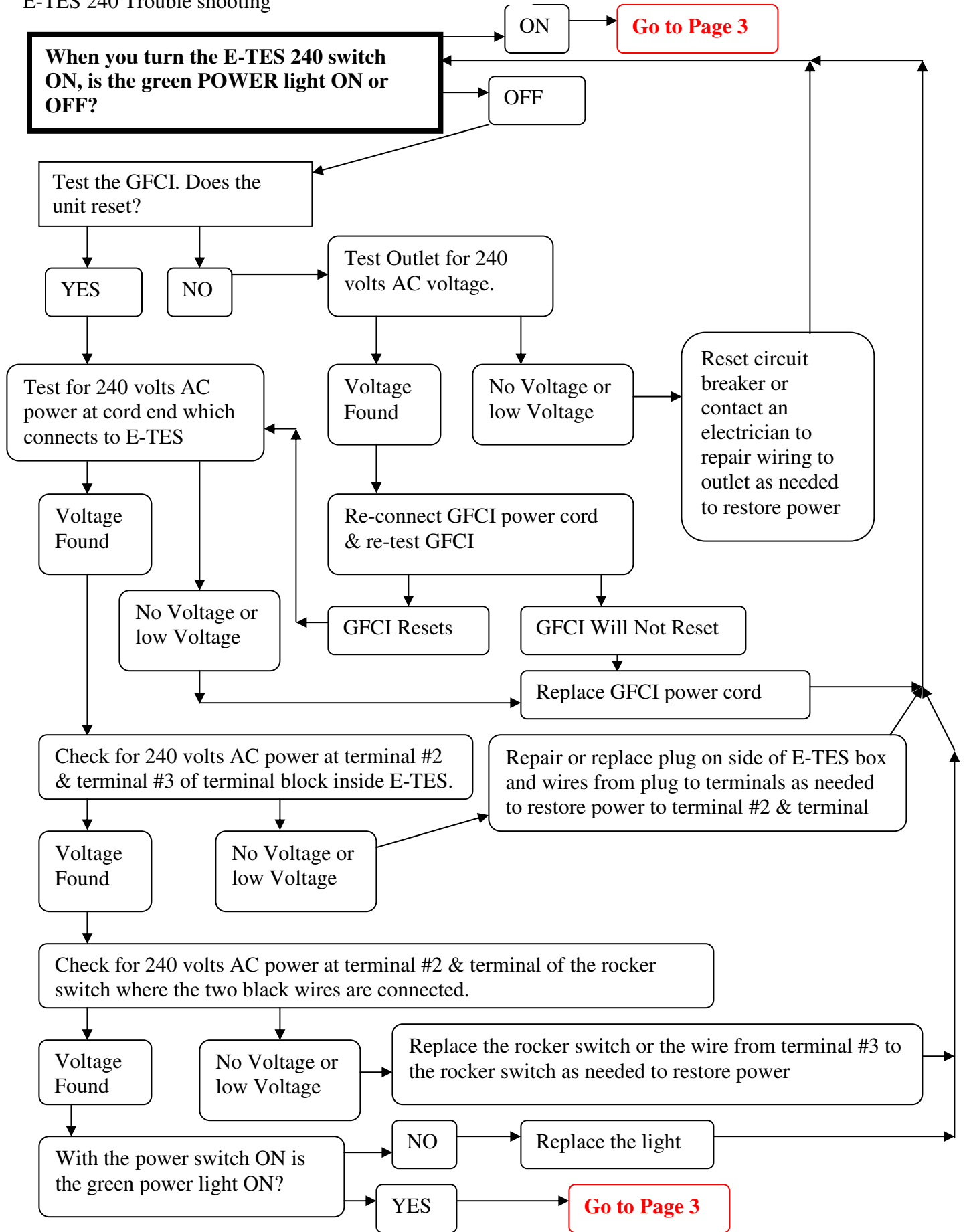


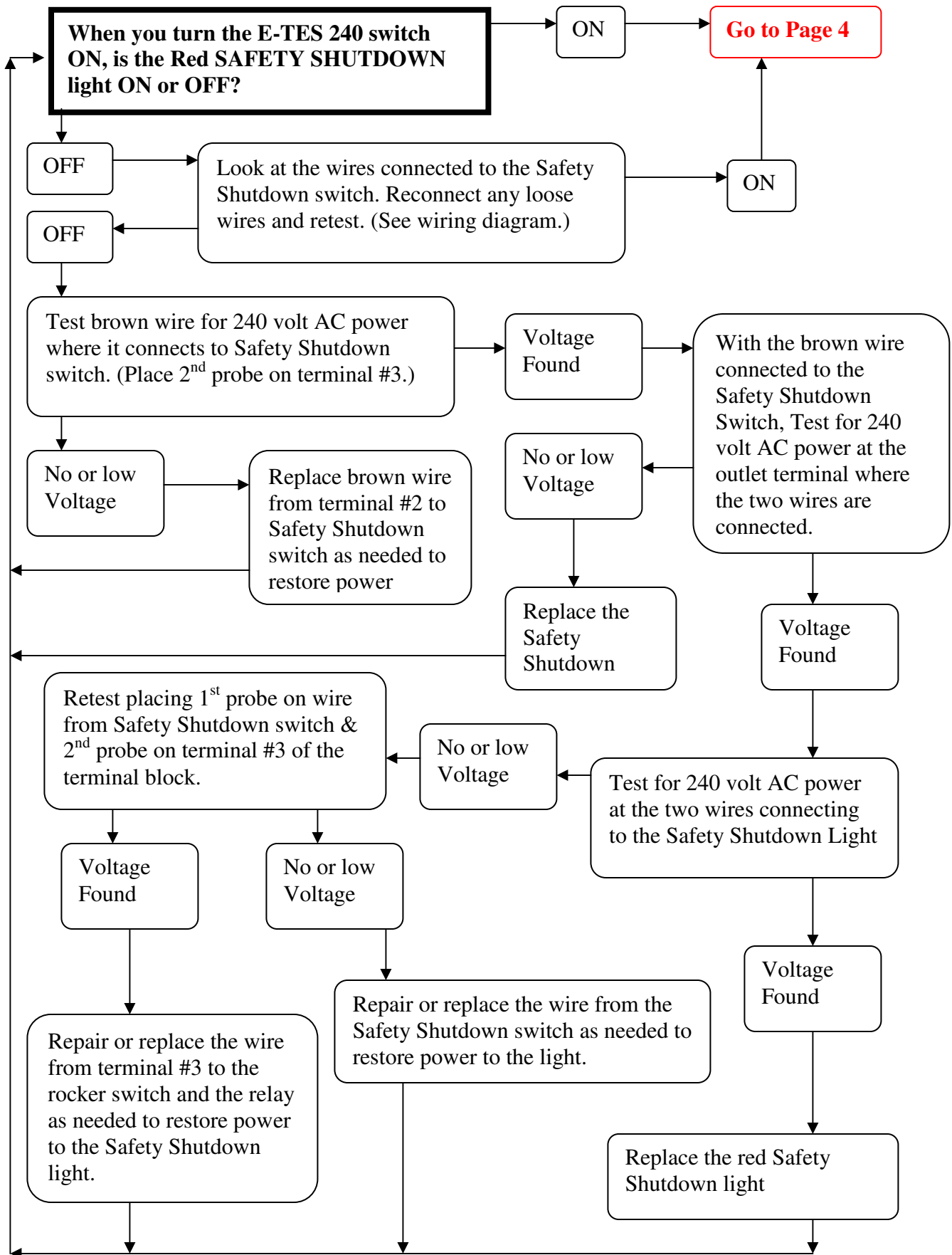
This document outlines questions to ask and components to check during E-TES 240 troubleshooting. More detailed troubleshooting procedures are available in the E-TES 240 Troubleshooting Guide.

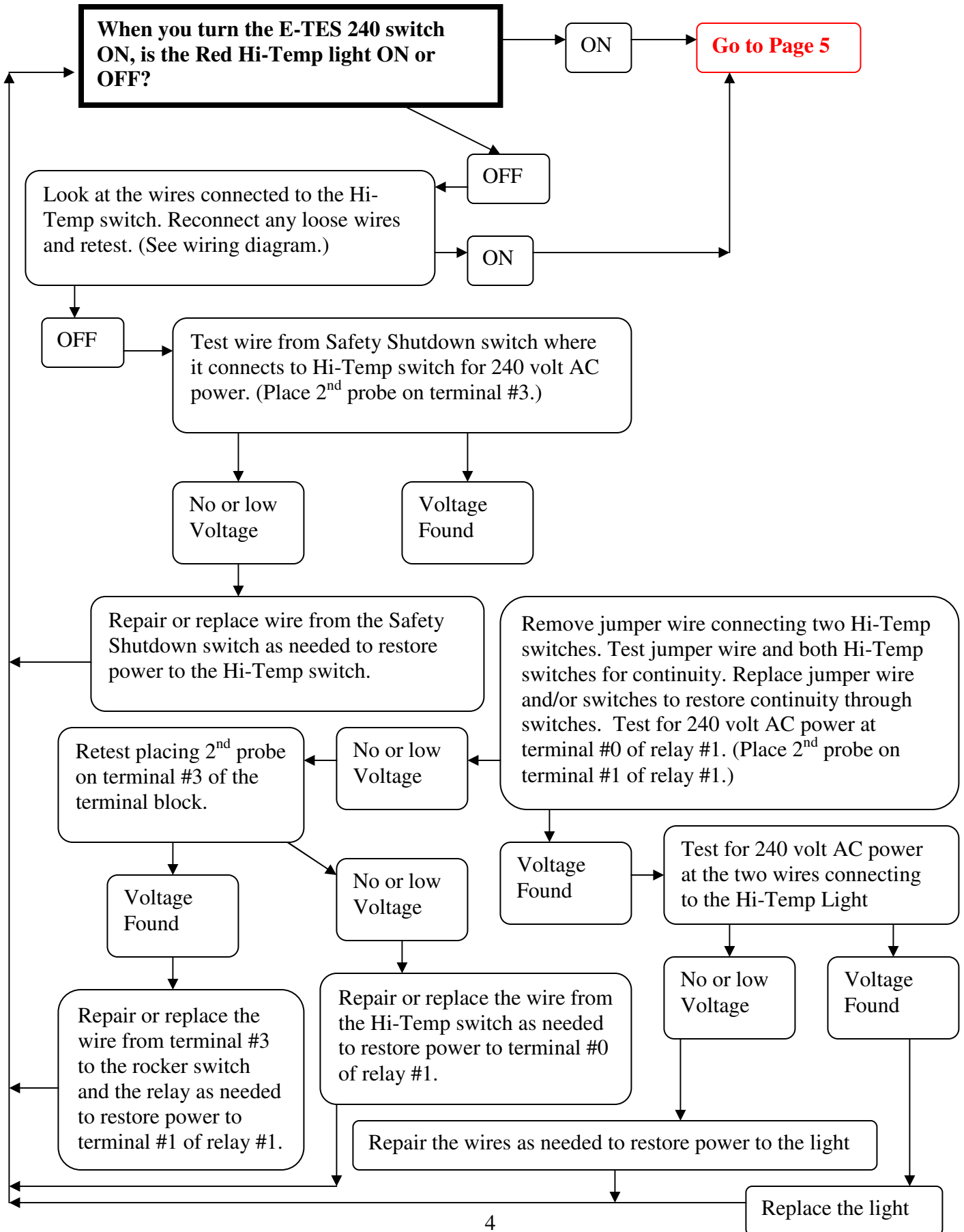
- | | |
|--|---------------------|
| 1. Power Light OFF: | Go to Page 2 |
| 2. Safety Shutdown Light OFF: | Go to Page 3 |
| 3. High Temperature Light OFF: | Go to Page 4 |
| 4. Air Flow Light OFF: | Go to Page 5 |
| 5. All lights ON – Not Heating: | Go to Page 7 |
| 6. Hour Meter Not Running: | Go to Page 8 |
| 7. Troubleshooting Guide Outline: | Go to Page 9 |

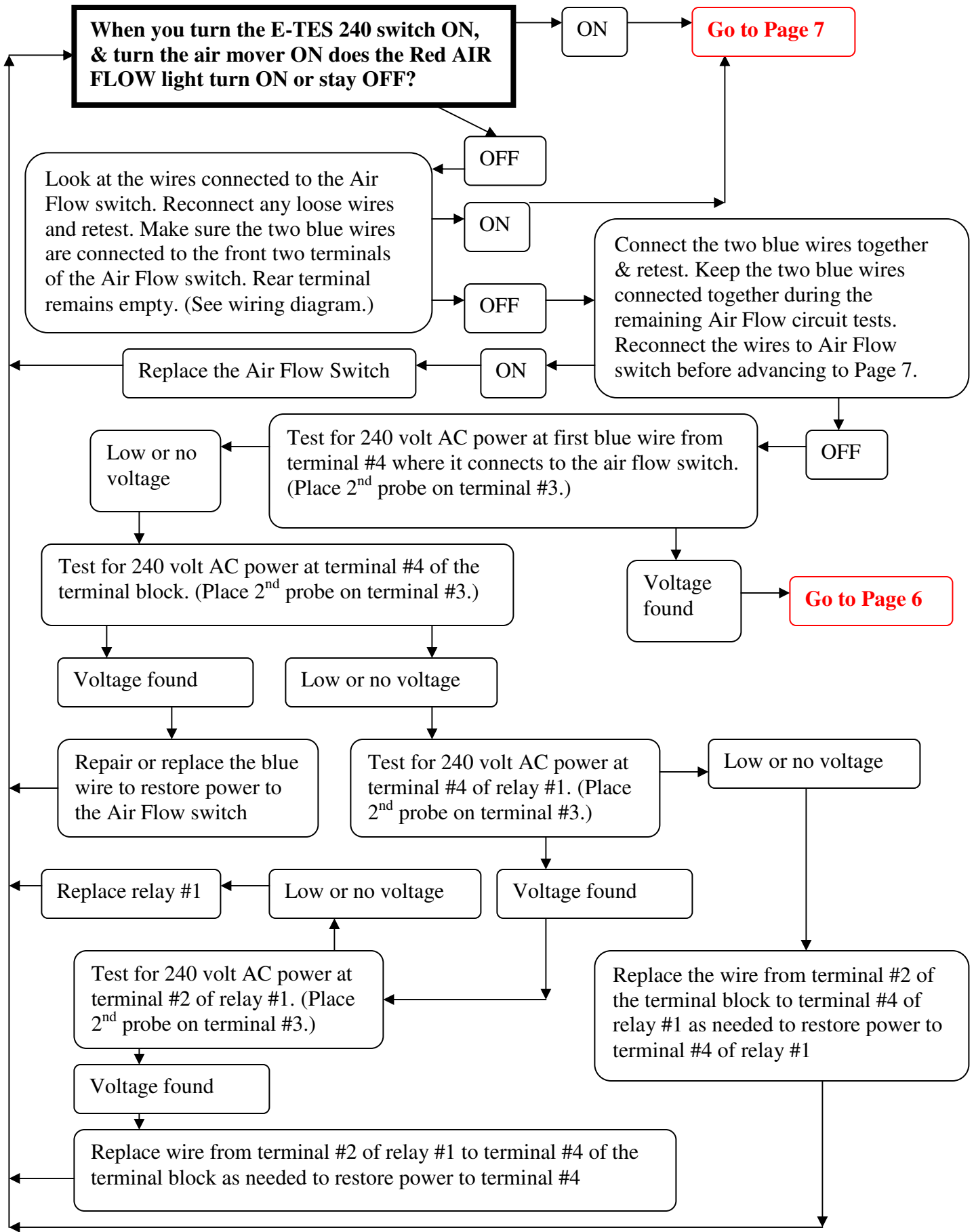
E-TES 240 Operation & Testing Guidelines:

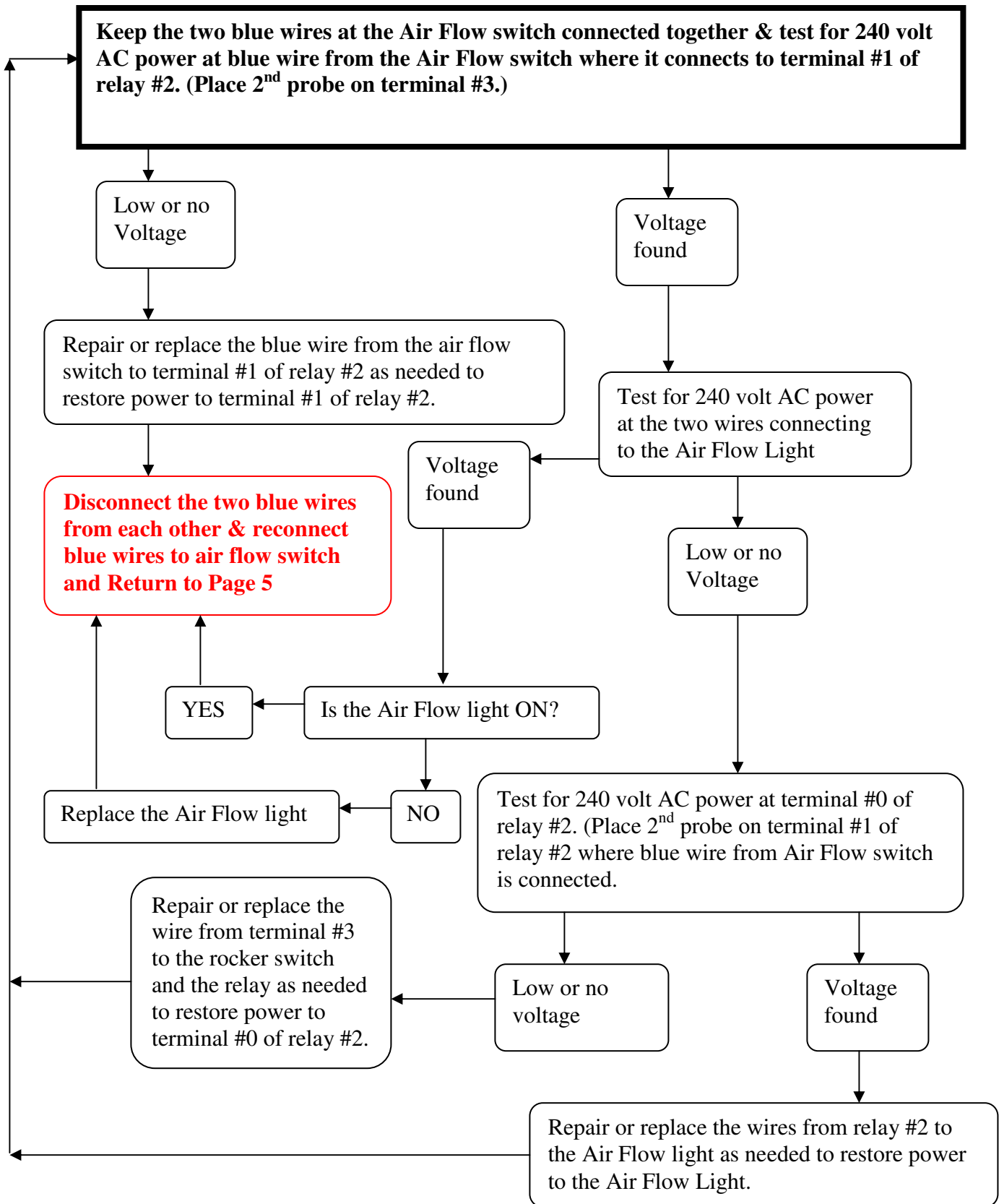
- 1. Before Running TES 240 unit be sure you have a circuit with the correct voltage and amperage rating for operating the E-TES 240. (240 Volts AC – Minimum 30amp rating)**
- 2. Air Mover must be the correct size to fit into the opening on top of the E-TES.**
- 3. A clamp on amp meter is required to test amp draw.**
- 4. A multimeter is required to check continuity, resistance & voltage.**
- 5. Your outlet voltage may vary from 208 volts to 240 volts AC. The E-TES 240 will still operate, but heat output will be lower. The outlet voltage may affect some of the test readings. Test your outlet voltage & make adjustments to allow for differences in outlet voltage.**

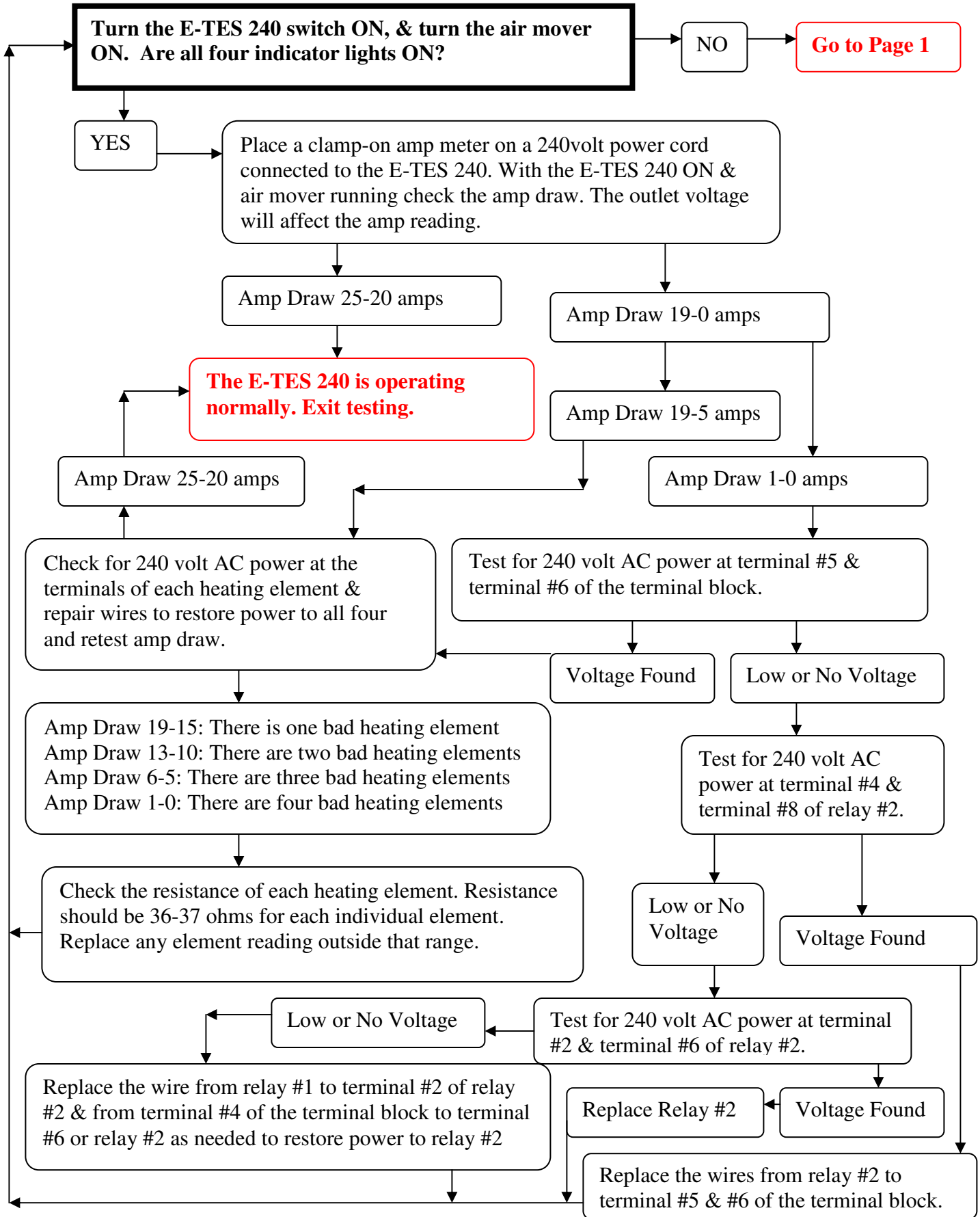


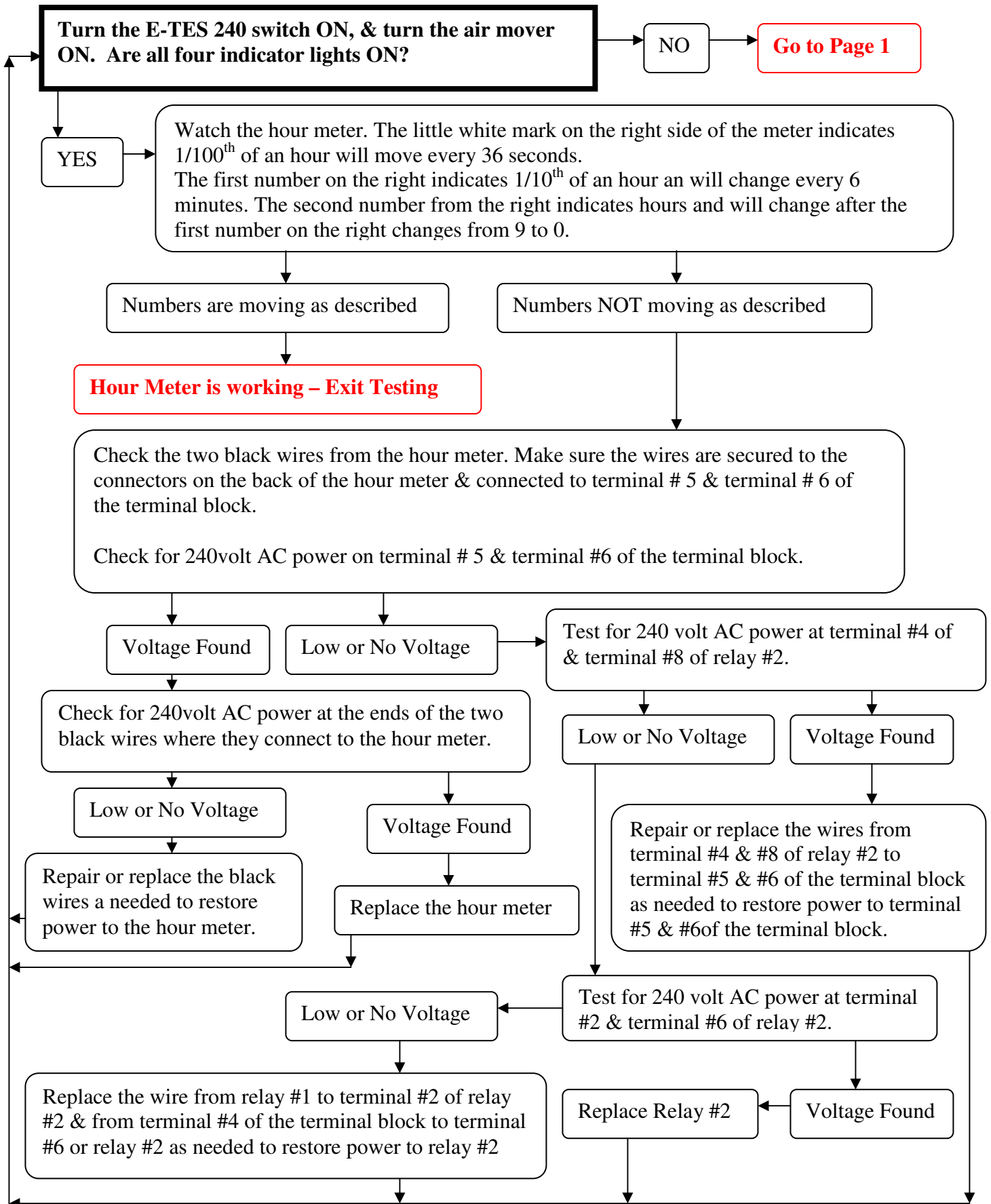












Not Heating: What lights are ON?**No Lights (Page 2):**

Circuit Breaker – No power at Outlet
 GFCI Not reset
 GFCI cord bad
 Bad wires
 Loose wires
 Bad Rocker switch
 Bad Power Light (GREEN)

The most common cause would be the failure to reset the GFCI on the power cord or plugging into an outlet which is not powered. If the outlet has power the GFCI should be set & tested before the GFCI cord is connected to the E-TES 240. If the GFCI does not reset, the cord will need to be replaced. (NM4402)
 After checking outlets & cords, proceed to other tests as needed.

Power Light Only (Page 3):

Loose Wires
 Safety Shutdown Switch
 Bad Wires
 Bad Safety Shutdown Light (RED)

The power to all the indicator lights flows through the Safety Shutdown switch first. Check for loose wires & test the continuity through the Safety Shutdown switch. Replace wires, switch & light as needed.

Power Light & Safety Shutdown Only (Page 4):

Loose Wires
 Hi-Temp Switches
 Bad Wires
 Bad Hi-Temp Light (RED)

If the safety shutdown light is ON you know the power is getting through the Safety Shutdown switch but may not be getting through the Hi-Temp switches to activate the Hi-Temp light & relay #1. Check for loose wires & test the continuity through the Hi-Temp switches. Replace wires, switches & light as needed.

Power Light, Safety Shutdown & Hi-Temp Only (Page 5):

No Air Flow
 Air Flow Switch
 Relay #1 Bad
 Loose Wires
 Bad Wires
 Bad Air Flow Light (RED)

First make sure there is adequate air flow to activate the air flow switch. If using an Octi-Dry or Duct kit the flow may be restricted. Open one end of the Octi-Dry or add extra ducts to increase the air flow.

If the Hi-Temp light is ON you know the power is getting through the Safety Shutdown switch and the Hi-Temp switches to activate the Hi-Temp light & relay #1. Relay #1 may be defective and not allowing the power through to the Air Flow Switch. Check for loose wires & test the continuity through the Relay #1 to terminal #4 of the terminal block. Replace wires & relay #1 as needed to restore power to the air flow switch. Then test operation of air flow switch & wires to relay #2 & the air flow light. Replace wires, air flow switch & light as needed.

E-TES 240 Trouble shooting

All Lights ON – Not Heating (Page 7):

Relay #2 Bad

Loose Wires

Bad Wires

Bad Heating Elements

Use a clamp on amp meter to test the amp draw of the unit when the heating light is on. If the cord is drawing 25-20 amps it is heating OK. The amp reading will tell you if there is one two, three or four elements which are not heating. If the amp draw is low, test for power to the heating elements. Power found – replace the element or if no power is found Relay #2 may be bad. The resistance of each heating element can be tested to determine if it is functional.

The normal E-TES 240 outlet temperature should be 30-40 degrees higher than the ambient air temperature entering the air mover. Turning the speed of the air mover to its lowest setting and restricting the air flow will slow the velocity of the air flow through the heating elements allowing the temperature to increase more, as long as there is still sufficient flow to keep the air flow switch activated.